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K27STK Rev B
Instruction Supplement

Please read the following instruction revision for the K27STK Surge Tank Kit prior to installation.

1. The hoses are pre-assembled in the kit. Disregard any hose assembly instructions unless you are replacing a hose.
2. The electrical wiring in the kit is pre-assembled. Disregard any wiring instructions unless you are replacing a wire. The connections are as follows. If there are discrepancies between the main instructions and this revision, these instructions supersede the original.
 1. The short Red 10ga wire goes from the battery positive terminal to the copper post on the circuit breaker.
 2. The short Black 10 ga wire goes from the negative terminal on the fuel pump to the body stud that mounts the plastic air deflector over the fuel pump.
 1. Ground the pump on the stud between the OEM nut securing the plastic deflector and the provided nut, washer, and lock washer. **Do not ground the pump on the pump mount bracket.**
 3. The long wire from the relay plug with the #10 ring terminal goes to the silver post on the circuit breaker.
 4. The blue wire from the relay plug with the blue spade connector goes to the T-Tap off of the original OEM fuel pump wire.
 5. The black wire from the relay plug with the #10 ring terminal is ground and should be connected to the same stud the relay is mounted on. This is on top of the fuel tank.
3. Before final mounting of relay, ensure that the split loom is installed over the wires. The 1/8" loom is for the short wires on the relay plug (the black ground wire does not get a loom) and the short red wire from the battery to the circuit breaker. The 1/4" loom (the long one) is for the long lead to the circuit breaker. Note, these may already be installed on your kit.
4. Tip for getting the hose through the duraflex sleeve. Put the -6 hose with the angled fitting through the sleeve first. Then the -6 hose with the straight fitting. Put the -4 hoses with no fittings through last. Route the sleeve to through the rear sub frame AFTER installing the hoses into the sleeve, PRIOR to securing them to the vehicle.