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K27 EvoX/RA Fuel Pump Holder Installation

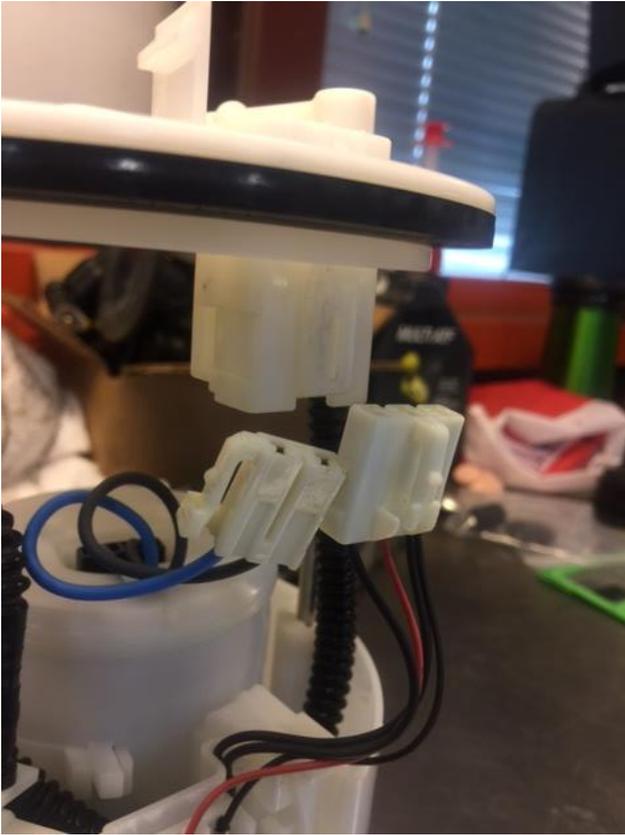
*****Note:** Walbro450 install is the same. For walbro 450 you will need to wire into the OEM fuel pump harness. Blue wire on OEM goes to Red on pump, black to black***

Step 1: Remove Fuel Pot from car – requires removing back seat and cover panel behind driver’s side. It is best to do this with ¼ tank of fuel or less.

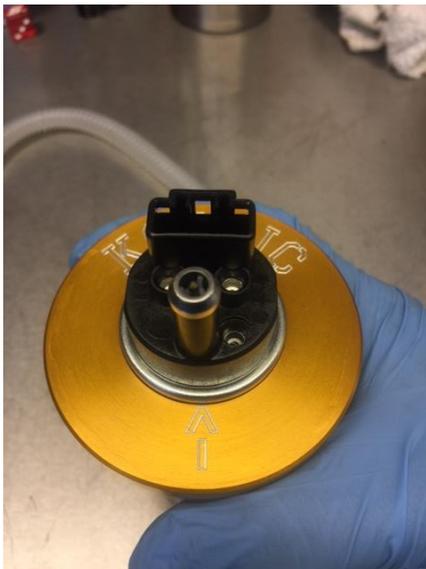
Step 2: Drain fuel pot out once removed from car, place on clean work surface. Remove OEM black fuel hose on FEED side – This will be the one pictured coming from the pump – DO NOT CUT OFF THE WRONG HOSE.



Step 3: Disconnect electrical plugs on fuel hat. Compress basket and remove snap ring on side post. The basket will now come part and give you access to remove the fuel pump. Unclip the fuel pump and remove from the basket. Using a flat blade screw driver remove the electrical harness and the pump mounting ring.



Step 4: Layout new pump kit, everything pictured below should be included in the package. Assemble pump into holder as shown, outlet will be at arrow. When installing the allen set screws, thread in by hand until they touch the pump, from there turn ***ONLY 1/8-1/4 turn tighter***. DO NOT OVERTIGHTEN ALLENS, this will compress the fuel pump housing and possibly damage your new pump!!! Find the oem plastic pump ring and install on holder. Use the nuts provided to tighten the ring on the set screws as pictured. Install fuel filter as pictured and secure with small lock ring and pliers as shown.



Step 5: Install PTFE fuel hose onto fuel pump outlet and secure with clamp. Orient the fuel line as shown in the pictures below. Click the new fuel pump assembly into the bottom basket. Install the top hat back on the basket with the C-Clip we removed earlier. Install the new PTFE fuel line onto the top hat barb and secure with clamp. Plug in electrical connections and install into car. Enjoy!

